## **CLAIMS**

What is claimed is:

1. A method for forming a gate dielectric for an integrated circuit device, the method comprising:

forming an initial oxynitride layer upon a substrate material, said oxynitride layer having an initial physical thickness; and

subjecting said initial oxynitride layer to a plasma nitridation, said plasma nitridation resulting in final oxynitride layer, said final oxynitride layer having a final physical thickness.

- 2. The method of claim 1, wherein said final physical thickness exceeds said initial thickness by less than 5 angstroms.
- 3. The method of claim 1, wherein said final physical thickness is less than 20 angstroms.
- 4. The method of claim 1, wherein said final oxynitride layer has an equivalent oxide thickness of less than 15 angstroms.
- 5. The method of claim 1, wherein said final oxynitride layer has a nitrogen concentration of at least 2.0 x 10<sup>15</sup> atoms/cm<sup>2</sup>.

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1	6.	The method of claim 1, wherein said initial oxynitride layer is formed
2	upon said substrate by:	
3		ionically implanting nitrogen atoms into said substrate; and
4		oxidizing said substrate, following said substrate being ionically
5	implanted with nitrogen atoms.	
1	7.	The method of claim 1, wherein said initial oxynitride layer is formed
2	upon said substrate by rapid thermal nitric oxide (NO) deposition.	
1	8.	The method of claim 6, wherein said final oxynitride layer further has a
2	reduction in	effective electron mobility, $\mu_{eff}$ , of less than 20% from the effective
#2 	electron mobility of said initial oxynitride layer.	
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1	9.	A gate dielectric for an integrated circuit device, the gate dielectric
<u>1</u> 2	comprising:	
3		an oxynitride layer formed upon a substrate;
4		said oxynitride layer having a film thickness of less than 20 angstroms
5	and	
6		said oxynitride layer further having a nitrogen concentration of at least
7	$2.0 \times 10^{15}$ ato	oms/cm <sup>2</sup> .
1	10.	The gate dielectric of claim 9, wherein said oxynitride layer further
2	has an equivalent oxide thickness of less than 15 angstroms.	

11.	The gate dielectric of claim 9, wherein said oxynitride layer further
comprises:	

an initial oxynitride layer formed by rapid thermal nitric oxide (NO) deposition upon a substrate material; and

a final oxynitride layer, said final oxynitride layer formed from said initial oxynitride layer by subjecting said initial oxynitride layer to a plasma nitridation.

12. The gate dielectric of claim 9, wherein said oxynitride layer further comprises:

an initial oxynitride layer formed by oxidizing a substrate material which has been implanted with nitrogen atoms; and

- a final-oxynitride layer, said final oxynitride layer formed from said initial oxynitride layer by subjecting said initial oxynitride layer to a plasma nitridation.
- 13. The gate dielectric of claim 12, wherein said final oxynitride layer further has a reduction in effective electron mobility,  $\mu_{eff}$ , of less than 20% from the effective electron mobility of said initial oxynitride layer.